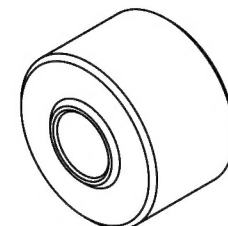
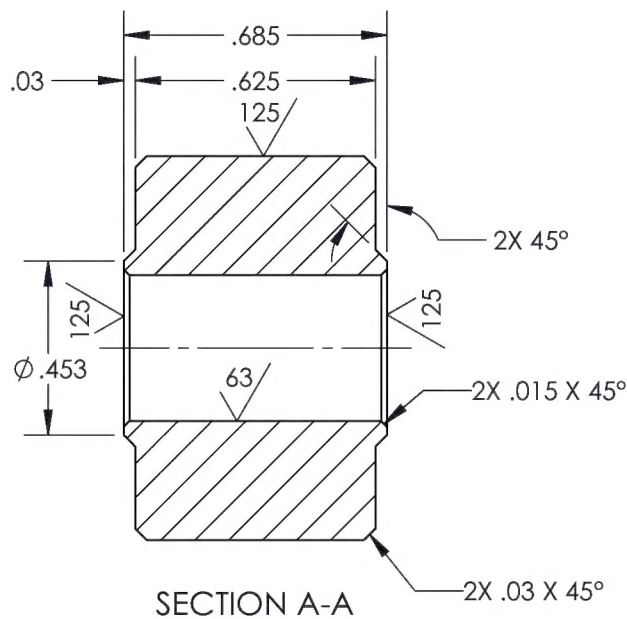
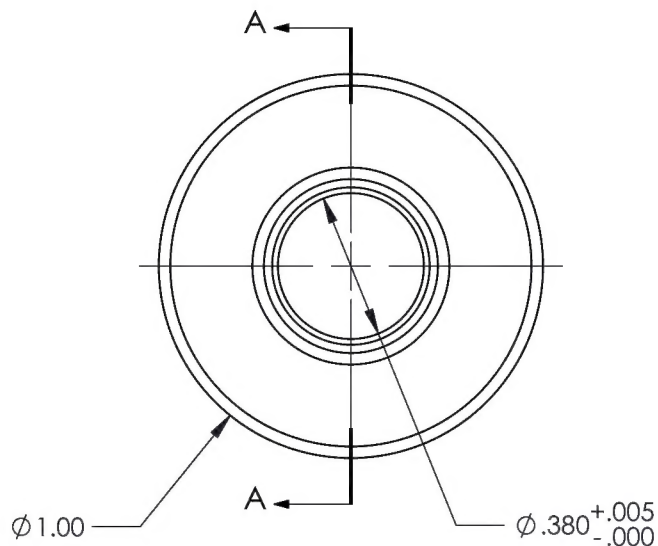


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		AS DRAWN BY CANAM	7/18/2013	CFS	
5		CH'D FINISH WAS BLACK OXIDE IS NICKEL PLATE AND BAKE PER R.W.	9/24/2013	CFS	RW
5A	14-0102	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	7/30/2014	DJN	RW



- NOTES:
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
 2. BAG & LABEL WITH BATCH NUMBER.

USED ON
20NR
8NR

DART AEROSPACE	
TITLE LOCK ROLLER	
DWG NO. 20NR-62	REV 5A
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P Weil</i>
.XXX ± .005	HEAT TREAT RC 47-50
.XX ± .01	FINISH SEE NOTE 1
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 2:1	DATE 6/11/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-62	1	LOCK ROLLER	4140	Ø1-1/8 X 3/4